

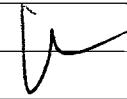
Work Order ID 112792

February-06-14 3:05:19 PM

112792

Page 1

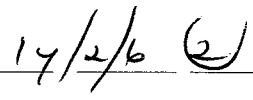
Item ID: D412-824-011 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Skidtube Step Fits LH or RH
 Start Date: 2/06/14 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 2/07/14 Req'd Qty: 2.00 ***2*** Customer:
 Reference:

Approvals: Process Plan:  Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
DSI 9664	A
IIN-D412-824	A

100 DOCUMENT CONTROL 0.00
100
 DC Memo 0.00
 Document Control Photocopy bluefile & type labels per PPP D412-824-011 CHG002  DAS 31 9-89 14-02-07 2x HLS

110 Pick Kit 0.00
110
 Packaging Memo 0.00
 Packaging  DAS 32 9-89 14/2/6 2x DAS 6 9-89

Work Order ID 112792

February-06-14 3:05:19 PM

112792

Page 2

Item ID: D412-824-011

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Skidtube Step Fits LH or RH

Start Date: 2/06/14 Start Qty: 2.00 ***2***

Cust Item ID:

Required Date: 2/07/14 Req'd Qty: 2.00 ***2***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC4- 100% Inspect kits for completeness	0.00							
120			DAS	31	14-02-07		2x	12	12
QC	Memo	0.00	9-89						
Quality Control									
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-824-011								
	Location: <u>EG 042</u>								
	<u>REV. B</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

14-02-07

14-02-10

14-02-10

Picklist Print

February-06-14 3:05:18 PM

Page 1

Work Order ID: 112792

Parent Item: D412-824-011

Start Date: 2/06/14

Required Date: 2/07/14

Parent Item Name: Skidtube Step Fits LH or RH

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 12.10.02 PER DWG REVA DD VERF:JFS
chg002 ecn13-649 DD VERF:JLM

IPP REV:B 13.11.01 as per

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4630-041 Skidtube Step Assembly DAS 31 9-89		Manufactured	No				Each	0.0000		2		1/22/13	
												14/2/6 (2)	
												DAS 32 9-89	